CLAIMS

What is claimed is:

A gasoline additive for a direct injection gasoline engine which comprises at least one nitrogen-containing compound selected from the group consisting of a compound (1A) and a polybutenylamine compound: said compound (1A) being represented by the formula

$$\begin{pmatrix}
R^{1} & & \\
R^{1} & & \\
C & & \\
R^{4} & & \\
R^{5} & &
\end{pmatrix} a \begin{pmatrix}
C & \\
C & \\$$

wherein R^1 is selected from the group consisting of a hydrogen and a $C_1 - C_{30}$ hydrocarbon group, R^2 , R^3 , R^4 and R^5 are each independently selected from the group consisting of a hydrogen a $C_1 - C_{16}$ hydrocarbon group and a group of formula (2a) below, a is an integer from 1 to 200, R^6 is a $C_1 - C_{10}$ hydrocarbon group, b is either 0 or 1, Z is a group selected from Group A below, c is either 0 or 1, X is a group selected from Group B below, d is an integer from 1 to 3, e is an integer from 0 to 2 and the sum of d and e is equal to 3, said formula (2a) being

$$\begin{array}{c}
R^7 \\
-C \\
R^8
\end{array}$$

$$\begin{array}{c}
R^9 \\
O \\
f
\end{array}$$

$$\begin{array}{c}
R^{10} \\
\end{array}$$
(2a)

wherein R^7 and R^8 are each independently selected from the group consisting of a hydrogen, a C_1-C_{10} hydrocarbon group and a C_2-C_{10} alkoxyalkyl group, R^9 is either a C_2-C_6 alkylene group or a C_4-C_{10} alkylene group having an alkoxyalkyl substituent, R^{10} is hydrogen or a C_1-C_{30} hydrocarbon group, and f is an integer from 0 to 50;

said Group A being constituted by

$$(A1) - O - CO -$$

$$(A2) - CO -$$

(A3)
$$-O-CO-R^{11}-$$

wherein R^{11} is a $C_1 - C_6$ alkylene group,

 \sim 0 - C 0 - 0 - R 12 - wherein R 12 is a C₁ - C₆ alkylene group, and

- C O - O - R $^{13}-$ wherein R 13 is a C₁ - C₆ alkylene group,

said Group B being constituted by

- (B1) hydrogeh,
- (B2) a $C_1 C_{30}$ hydrocarbon group,
- (B3) an alkanol group represented by the formula

$$-R^{14}-OH$$
 (3a) wherein R^{14} is a C_1-C_6 alkylene group,

a nitrogen-containing group represented by the formula

$$\begin{array}{c|c}
 & R^{15} N \\
 & R^{16} g
\end{array} \qquad (4a)$$

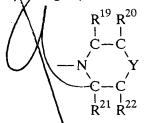
wherein R¹⁵ is a C₂ - C₆ alkylene group, R¹⁶ is selected form the group consisting of a hydrogen, a C1-C4 alkyl group or a group of formula (3a), R17 is selected from the group consisting of a hydrogen, a C₁ - C₃₀ hydrocaroon group and a group of formula (3a), and g is an integer from 1 to 5, and

a group represented by the formula

$$\begin{array}{c|cccc}
R^{19} R^{20} \\
C - C \\
R^{18} & Y \\
C - C \\
R^{21} R^{22}
\end{array} (5a)$$

wherein R^{18} is a $C_2 - C_6$ alkylene group, R^{19} , R^{20} , R^{21} and R^{22} are each independently selected from the group consisting of a hydrogen, a $C_1 - C_{10}$ hydrocarbon group and a hydroxyl group, Y is selected from the group consisting of a methylene group, a methylene group substituted by either a $C_1 - C_{10}$ hydrocarbon group, and a hydroxyl group, an imino group, an imino group substituted by a $C_1 - C_{10}$ hydrocarbon group or a hydroxyl group, or oxygen, h is equal to 1 if e = 1 and equal to 0 or 1 if e = 2, with the proviso that the group e = 1 in formula (1a) is replaced by a group represented by formula (5a') below if e = 10;

said formula (5a') being represented by



wherein the N corresponds to the N in formula (1a) and R^{19} – R^{22} and Y are as defined in formula (5a).

2. The gasoline additive according to claim 1 wherein said component (1A) is represented by the formula

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wherein R¹ is selected from the group consisting of a hydrogen, a $C_1 - C_{12}$ alkyl group, a $C_6 - C_{18}$ aryl or alkylaryl group, R², R³, R⁴ and R⁵ are each independently selected from the group consisting of a hydrogen, a $C_1 - C_8$ alkyl

group, and a group of formula (2a), a is an integer from 2 to 200, R^6 is a $C_1 - C_6$ alkylene group, b is 0 or 1, Z is a group selected from Group A below, c is either 0 or 1, X is a group selected from Group B below, d is either 1 or 2, e is either 1 or 2 and the sum of d and e is equal to 3,

said formula (2a) being represented by

$$\begin{array}{c}
R^7 \\
-C \\
R^8
\end{array}$$

$$\begin{array}{c}
R^9 \\
O \\
f
\end{array}$$

$$\begin{array}{c}
R^{10} \\
\end{array}$$
(2a)

wherein R7 and R8 are each independently selected from the group consisting of a hydrogen, a $C_1 - C_6$ alkyl group, and a $C_2 - C_6$ alkoxyalkyl group, R^9 is either a C_2-C_6 alkylene group or $\stackrel{1}{\sim} C_2-C_8$ ethylene group having an alkoxyalkyl substituent, R^{10} is a $C_1 - C_{24}$ alkyl group, and f is an integer from 0 to 30, said Group A being constituted by

$$(A1) - O - CO -$$

(A1)
$$-O-CO-$$
, (A2) $-CO-$, and

(A3)
$$-O-CO-R^{11}-$$
 wherein R^{11} is a C_1-C_4 alkylene group

(A4)
$$-O-CO-O-R^{12}$$
 wherein R^{12} is a C_1-C_4 alkylene group,

(A5)
$$-CO-O-R^{13}-$$
 wherein R^{13} is a C_1-C_4 alkylene group

and

said Group B being constituted by

- (B1) hydrogen,
- (B2) a $C_1 C_{12}$ alkyl group or a $C_6 C_{12}$ aryl or arylalkyl group
- (B3) an alkanol group represented by the formula

$$-R^{14}-OH$$

wherein R14 is a C1 - C4 alkylene group,

(BA) a nitrogen-containing group represented by the formula

$$\left(\begin{array}{c}
R^{15} N \longrightarrow R^{17} \\
R^{16} \searrow g
\end{array}\right) \qquad (4a)$$

wherein R^{15} is a $C_2 - C_4$ alkylene group, R^{16} is selected from the group consisting of a hydrogen, a $C_1 - C_3$ alkyl group, and a group of formula (3a), R^{17} is selected from the group consisting of a hydrogen, a $C_1 - C_{12}$ alkyl group, a $C_6 - C_{12}$ aryl or arylalkyl group, and a group of formula (3a), and g is an integer from 1 to 4, and

(B5) a group represented by the formula

wherein R^{18} is a $C_2 - C_4$ alkylene group, R^{19} , R^{20} , R^{21} and R^{22} are each independently selected from the group consisting of hydrogen, a $C_1 - C_6$ alkyl group, and a hydroxyl group, Y is selected from the group consisting of a methylene group, a methylene group substituted by a $C_1 - C_6$ alkyl group or a hydroxyl group, an imino group, an imino group substituted by a $C_1 - C_6$ alkyl group or a hydroxyl group, and oxygen, h is equal to 1 if e = 1 and equal to 0 or 1 if e = 2, with the proviso that the group $-N - (X)_e$ in formula (1a) is replaced by a group represented by formula (5a') below if h = 0; said formula (5a') being represented by

wherein the N corresponds to the N in formula (1a) and R^{19} – R^{22} and Y are as defined in formula (5a).

3. The gasoline additive according to claim 1 wherein said component (1A) is represented by the formula

wherein R^1 is selected from the group consisting of a hydrogen or a $C_1 - C_6$ alkyl group, a phenyl group, and a $C_7 - C_{15}$ alkylaryl group, and wherein R^2 , R^3 , R^4 and R^5 are each independently selected from the group consisting of a hydrogen, a $C_1 - C_3$ alkyl group and a group of formula (2a) below, a is an integer from 2 to 100, R^6 is a $C_3 - C_6$ alkylene group, b is either 0 or 1, Z is a group selected from Group A below, c is either 0 or 1, X is a group selected from Group B below, d is 1, e is 2, and

said formula (2a) being represented by

$$\begin{array}{c|c}
R^7 \\
-C \\
R^8
\end{array}$$

$$\begin{array}{c|c}
R^9 \\
0 \\
f
\end{array}$$

$$\begin{array}{c|c}
R^{10} \\
\end{array}$$
(2a)

wherein R^7 and R^8 are each independently selected from the group consisting of a hydrogen and a $C_1 - C_3$ alkyl group, R^9 is a $C_2 - C_4$ alkylene group, R^{10} is a $C_1 - C_{12}$ alkyl group, and f is an integer from 0 to 20, said Group A being constituted by

(A1)
$$-O-CO-$$
,

(A2)
$$-CO-$$
, and
(A4) $+O-CO-O-R^{12}-$

(A4) + O + C O + O + R 12 + wherein R 12 is a C $_1$ + C $_4$ alkylene group, and said Group B being constituted by

- (B1) hydrogen,
- (B3) an alkanol group represented by the formula $-R^{14}-OH \tag{3a}$ wherein R 4 is a C $_1$ C $_3$ alkylene group,
- (B4) a nitrogen-containing group represented by the formula

$$\begin{array}{c|c}
R^{15} N & R^{17} \\
\downarrow & \downarrow & \downarrow \\
R^{16} & g
\end{array} \tag{4a}$$

wherein R^{15} is a C_4 — C_6 alkylene group, R^{16} is selected from the group consisting of a hydrogen, a methyl group, an ethyl group, and a group of formula (8a), R^{17} is selected from the group consisting of a hydrogen, a C_1 — C_6 alkyl group, a phenyl group, a C_7 — C_9 arylalkyl group and a group of formula (3a), and g is an integer from 1 to 3, and

(B5) a group represented by the formula

$$\begin{array}{c|c}
R^{19} R^{20} \\
 \downarrow & \downarrow \\
C-C \\
 \downarrow & \downarrow \\
 C-C \\
 \downarrow & \downarrow \\
 & \downarrow \\$$

wherein R^{18} is a $C_2 - C_3$ alkylene group, R^{19} , R^{20} , R^{21} and R^{22} are each independently selected from the group consisting of a hydrogen, a $C_1 - C_3$ alkyl group and a hydroxyl group, Y is selected from the group consisting of an imino group, an imino

group substituted by a $C_1 - C_3$ alkyl group or a hydroxyl group and oxygen, h is equal to 0 or 1, with the proviso that with the group $-N - (X)_e$ in formula (1a) is replaced by a group represented by formula (5a') below if h = 0; said formula (5a') being represented by

wherein the N corresponds to the N in formula (1a) and R¹⁹ – R²² and Y are as defined in formula (5a).

4. The gasoline additive according to claim 1 wherein said polybutenylamine compound is a compound (1B) represented by the formula

$$R^{\frac{25}{C}} = \begin{pmatrix} R^{26} R^{27} \\ C - C \\ R^{28} R^{29} \end{pmatrix}_{m} Q - N \begin{pmatrix} R^{30} \\ R^{31} \end{pmatrix}$$
 (1b)

wherein R^{25} is selected from the group consisting of an n-butyl group, a sec-butyl group, and a tert-butyl group, R^{26} , R^{27} , R^{28} and R^{29} are each independently a hydrogen, a methyl group and an ethyl group, and the total carbon number of R^{26} , R^{27} , R^{28} and R^{29} groups is 2, Q is a group represented by one of formulae (2b) to (7b) below, R^{30} and R^{31} are each independently selected from the group consisting of a hydrogen, a $C_1 - C_{10}$ hydrocarbon group, a $C_1 - C_8$ alkanol group, and a group represented by formula (8b) below, and m is an integer from 1 to 100,

said formulae (2b) to (7b) being represented by

said formula (8b) being represented by

$$\left(\begin{array}{c}
R^{32} \\
R^{33}
\end{array}\right)_{n} R^{34}$$
(8b)

wherein R^{32} is a $C_1 - C_4$ alkylene group, R^{33} is either a hydrogen or a $C_1 - C_4$ alkyl group, R^{34} is either a hydrogen or a $C_1 - C_{10}$ hydrocarbon group, and n is an integer from 1 to 5.

5. The gasoline additive according to claim 4 wherein said compound (1B) is represented by the formula

wherein either (i) R^{25} is a tert-butyl group, R^{26} and R^{28} are each hydrogen and R^{27} and R^{29} are each a methyl group, or (ii) R^{25} is a tert-butyl group, R^{26} and R^{28} are each a methyl group and R^{27} and R^{29} are each hydrogen, Q is a group represented by formula (2b) or (6b) below, R^{30} and R^{31} are each independently selected from the group consisting of a hydrogen, a $C_1 - C_{10}$ alkyl group, a $C_2 - C_{10}$ alkenyl group, a $C_5 - C_{10}$ cycloalkyl or alkylcycloalkyl group, a $C_6 - C_{10}$ aryl or

alkylaryl group, a $C_7 - C_{10}$ arylalkyl group, a $C_1 - C_8$ alkanol group, and a group represented by formula (8b) below, and m is an integer from 5 to 50, said formulae (2b) and (6b) being represented by

said formula (8b) being represented by

$$\begin{array}{c|c}
+ R^{32} - N & R^{34} \\
R^{33} & n
\end{array}$$
(8b)

wherein R^{32} is a $C_1 - C_3$ alkylene group, R^{33} is either hydrogen or a $C_1 - C_3$ alkyl group, R^{34} is either hydrogen or a $C_1 - C_3$ alkyl group, and n is an integer from 1 to 3.

6. The gasoline additive according to claim 4 wherein said compound (1B) is represented by the formula

$$R^{\frac{25}{C}} = \begin{pmatrix} R^{26} R^{27} \\ C - C \\ R^{28} R^{29} \end{pmatrix}_{m} Q - N \begin{pmatrix} R^{30} \\ R^{31} \end{pmatrix}$$
 (1b)

wherein either (i) R^{25} is tert-butyl group, R^{26} and R^{28} are each hydrogen and R^{27} and R^{29} are each methyl group or (ii) R^{25} is tert-butyl group, R^{26} and R^{28} are each methyl group and R^{27} and R^{29} are each a hydrogen atom, Q is a group represented by formula (6b), R^{30} and R^{31} are each independently selected from the group consisting of a hydrogen, a $C_1 - C_{10}$ alkyl group, a $C_2 - C_{10}$ alkenyl group, a $C_5 - C_{10}$ cycloalkyl or alkylcycloalkyl group, a $C_6 - C_{10}$ aryl or alkylaryl group, a $C_7 - C_{10}$ arylalkyl group, a $C_1 - C_4$ alkanol group, and a group represented by formula (8b) below and m is an integer from 10 to 40, said formulae (6b) being represented by

said formula (8b) being represented by

$$\left(\begin{array}{ccc}
R^{32} & N & \\
R^{33} & n
\end{array}\right)_{n} R^{34}$$
(8b)

wherein R^{32} is a $C_1 - C_3$ alkylene group, R^{33} and R^{34} is each a hydrogen, and n is an integer of 1.

- 7. The gasoline additive according to claim 4 wherein the number-average molecular weight of said compound (1B) is within the range of 200 to 6,000.
- 8. The gasoline additive according to claim 4 wherein the number-average molecular weight of said compound (1B) is within the range of 400 to 3,000.
- 9. The gasoline additive according to claim 4 wherein the number-average molecular weight of said compound (1B) is within the range of 700 to 2,400.
- 10. A gasoline composition for use in a direct injection gasoline engine, which composition comprises a base gasoline and at least one nitrogen-containing compound selected from the group consisting of compound (1A) and a polybutenylamine compound:

said compound (1A) being represented by the formula

$$\begin{pmatrix}
R^{1} & R^{2} & R^{3} \\
R^{1} & C & C & C \\
R^{4} & R^{5} & A
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C$$

wherein R^1 is either a hydrogen or a $C_1 - C_{30}$ hydrocarbon group, R^2 , R^3 , R^4 and

 R^5 are each independently selected from the group consisting of a hydrogen, a C_1-C_{16} hydrocarbon group, and a group of formula (2a) below, a is an integer from 1 to 200, R^6 is a C_1-C_{10} hydrocarbon group, b is either 0 or 1, Z is a group selected from Group A below, c is either 0 or 1, X is a group selected from Group B below, d is an integer from 1 to 3, e is an integer from 0 to 2, and the sum of d and e is equal to 3, said formula (2a) being

$$\begin{array}{c}
R^7 \\
-C \\
R^8
\end{array}$$

$$\begin{array}{c}
R^9 \\
O \\
f
\end{array}$$

$$\begin{array}{c}
R^{10} \\
R^{10}
\end{array}$$
(2a)

wherein R^7 and R^8 are each independently selected from the group consisting of a hydrogen, a C_1-C_{10} hydrocarbon group and a C_2-C_{10} alkoxyalkyl group, R^9 is either a C_2-C_6 alkylene group or a C_4-C_{10} alkylene group having an alkoxyalkyl substituent, R^{10} is a C_1-C_{30} hydrocarbon group, and f is an integer from 0 to 50,

said Group A being constituted by

(A1)
$$-O-CO-$$

(A3)
$$-O-CO-R^{11}-$$
 wherein R¹¹ is a C₁ - C₆ alkylene group,

(A4)
$$-O-CO-O-R^{12}-$$
 wherein R^{12} is a C_1-C_6 alkylene group, and

(A5)
$$-CO-O-R^{13}-$$
 wherein R^{13} is a C_1-C_6 alkylene group

said Group B being constituted by

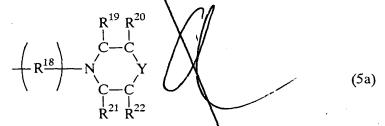
(B2) a
$$C_1 - C_{30}$$
 hydrocarbon group,

- (B3) an alkanol group represented by the formula $-\,\mathrm{R}^{\,14} \mathrm{O}\,\mathrm{H} \tag{3a}$
 - wherein R¹⁴ is a C₁ C₆ alkylene group,
- (B4) a nitrogen-containing group represented by the formula

$$\begin{array}{c|c}
 & R^{16} \\
\hline
 & R^{16} \\
\hline
 & R^{16}
\end{array}$$
(4a)

wherein R^{15} is a $C_2 - C_6$ alkylene group, R^{16} is selected from the group consisting of a hydrogen, a $C_1 - C_4$ alkyl group and a group of formula (3a), R^{17} is selected from the group consisting of a hydrogen, a $C_1 - C_{30}$ hydrocarbon group, and a group of formula (3a), and g is an integer of between 1 and 5, and

(B5) a group represented by the formula



wherein R^{18} is a $C_2 - C_6$ alkylene group, R^{19} , R^{20} , R^{21} and R^{22} are each independently selected from the group consisting of a hydrogen, a $C_1 - C_{10}$ hydrocarbon group, and a hydroxyl group, Y is selected from the group consisting of a methylene group, a methylene group substituted by a $C_1 - C_{10}$ hydrocarbon group or a hydroxyl group, an imino group, an imino group substituted by a $C_1 - C_{10}$ hydrocarbon group or a hydroxyl group, and oxygen, h is equal to 1 if e = 1 and equal to 0 or 1 if e = 2, with the proviso that the group $e = N - (X_1)_e$ in formula (1a) is replaced by a group represented by formula (5a') below if e = 0;

said formula (5a') being represented by

wherein the N corresponds to the N in formula (1a) and R¹⁹ – R²² and Y are as perined in formula (5a).

- 11. The gasoline composition according to claim 10 wherein said compound (1A) is contained in an amount of 0.001 to 10 mass percent, based on the total composition.
- 12. The gasoline composition according to claim 10 wherein said polybutenylamine compound is contained in an amount of 0.001 to 10 mass percent, based on the total composition.

add 191